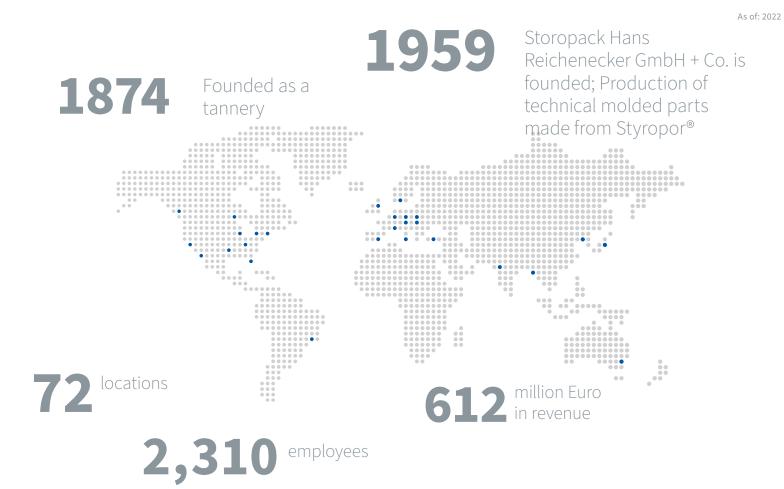
PACKAGING

PACKAGING LOGISTICS IS, WHEN THE PACKAGING PROCESS IS HOLISTICALLY THOUGHT THROUGH.



PERFECT PROTECTIVE PACKAGING

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PERFECT PROTECTION MEANS BEING EQUIPPED FOR ANY SITUATION.

Storopack is a specialist in protective packaging. Our promise is to provide "Perfect Protective Packaging" to optimally protect every product while in transit. We think holistically, advising our customers on how to make the packaging process more efficient and, if desired, integrating tailored solutions. Our comprehensive range covers all of the requirements associated with optimal product protection. With 2,310 employees at certified production facilities and locations in 18 countries, we maintain a decentralized structure and are always in direct vicinity to our customers.

OUR STRENGTHS - YOUR ADVANTAGE:

- OWNER-MANAGED FAMILY COMPANY •
- LOCAL CONTACTS
- INTERNATIONAL FOCUS
- RELIABILITY
- SERVICE AND CUSTOMIZED ADVICE
- HIGH PRODUCT DIVERSITY
- CONTINUOUS IMPROVEMENT OF PACKAGING PROCESSES
- PROCESS OPTIMIZATION
- COMPLETE SOLUTIONS ALL FROM A SINGLE SOURCE
- TURN-KEY SOLUTIONS WITH AUTOMATION PROCESSES

Storopack image film: www.storopack.com/perfect-protective-packaging



PACKAGING LOGISTICS IS A MEASURURABLE BENEFIT FOR YOUR PACKAGING PROCESS.

Whether you are seeking to expand, modernize, or fully overhaul your existing packing area, Storopack is on hand with help and support. Based on your requirements, we will work with you to develop a tailored solution for maximum efficiency in your packaging process, from delivery of the picked goods through to the palletization of the shipping-ready cartons. You can choose between optimizing individual packing functions or the entire process, thereby taking the productivity of your packaging operations to a new level with Storopack.

We will review which solution offers the greatest productivity boost for each step of your process, taking into account your existing components and/or integrated modules from our portfolio.

Packaging Logistics Video:

www.storopack.us/packaging-logistics-video

Working Comfort®

Our solutions for ergonomically designed workstations raise the bar when it comes to manual packing. As such, the various stages of the packaging process can be handled easily and efficiently.

Working Automation

Our automated solutions allow you to benefit from an optimum material flow and free up human resources, even when parcel volumes are high.

OUR SERVICES









SERVICE MEANS FOCUSING ON CUSTOMERS' REQUIREMENTS.



CONSULTING AND SERVICE

GOOD CONSULTING MEANS DEVELOPING TAILORED SOLUTIONS.

05 SERVICE

Our expertise is not limited to on-site service and customized advice from our packaging specialists. We are also continuously informing our customers of new technologies, materials, and processes and advise them when adapting their existing packaging processes. Multilevel servicing and maintenance packages, extending all the way to further development of the supplied solutions to reflect changing circumstances, round off our service portfolio.

04 DELIVERY

STORO

Our products and solutions reach the right place at the right time, thanks to the global network of Storopack production facilities, suitable modes of transportation, and just-in-time deliveries carried out by our own fleet of 60 trucks for Germany and nearby countries. Deliveries meet the countryspecific requirements of our customers, with our internal logistics services also available to external customers. We will install your new packaging solution on-site, put it into operation, and train users.

The analysis phase represents a key starting point in our holistic 1111111111111 Storopack process. Here, we get a grasp on the current 01 05 SERVICE ANALYSIS STORO*pack* 02 **PROCESS** & PRODUCT **DEVELOPMENT** PRODUCTION

01 ANALYSIS

03 PRODUCTION

Once the solutions have been developed, we produce them at our own plants in Metzingen, Cincinnati, and Kalefeld in line with continuously monitored quality criteria. This helps to ensure the outstanding quality of the solution and means that the products and machinery can be optimally incorporated within your packaging process.

Drawing on the insights gained during the analysis process, we develop specific measures with a view to optimizing the packaging processes and achieving a measurable increase in productivity. The primary aim is to optimize overall costs for our customers. On the basis of the optimized packaging process, we develop an overall solution that is tailored to the customer's requirements and circumstances. To this end, we utilize modules from our Working Comfort® and Working Automation modules, incorporate further systems if necessary, and

provide everything from a single source.

- situation on-site and consider the customer's objectives and challenges, focusing on the holistic packaging process: from collection of the picked goods through
 - to palletization of the shipping-ready cartons.



02 PROCESS AND **PRODUCT DEVELOPMENT**



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I DESCRIPTION OF

Ergonomic processes and workstations are the key to keeping employees healthy and motivated – and substantially enhancing your productivity. Optimizing packaging processes in line with the Storopack Working Comfort[®] principle means designing workstations ergonomically, eliminating unnecessary tasks, and handling all stages of the packaging process easily and efficiently.

requirements

Working Comfort[®] MODULES

Working Comfort® MEANS BOOSTING PRODUCTIVITY WITH ERGONOMIC SOLUTIONS.

Storopack has all stages of the packaging process covered with four Working Comfort[®] modules. They can also be tailored to your own unique

COMFORT.ERECT -CARTON ERECTION MADE EASY

Storopack is able to help from the start of the packaging process, with preparation of the empty shipping carton. The Working Comfort[®] module COMFORT.ERECT from Storopack makes it quick and easy to erect the carton flat pack, regardless of the carton's format. Following manual insertion of the carton, the base flaps are mechanically

folded together, easing the workload of employees. The carton is then held in place and can be conveniently filled with the goods and their protective packaging. For maximum ease, the systems can also be combined with modules for sealing the base and/or lid.

YOUR BENEFITS:

- ► TIME-SAVING: ULTRA FAST ERECTION OF SHIPPING CARTONS
- EFFORTLESS: MECHANICAL BOX-ERECTION
- PRACTICAL: THE BOX DOES NOT SLIDE AROUND DURING FILLING
- EXPANDABLE: CAN BE COMBINED WITH SOLUTIONS FOR BASE AND/OR LID SEALING
- FLEXIBLE: COMPATIBLE WITH A VARIETY OF CARTON FORMATS •







COMFORT.PROTECT -PERFECT PRODUCT PROTECTION WHENEVER YOU NEED IT

Ease of access and streamlined processes are of the essence movements and physical strain, thereby safeguarding the when filling the shipping carton with paper cushioning, health and safety of personnel in the packing area. air cushions, or packaging chips. It is imperative that Storopack customizes each COMFORT.PROTECT solution to the protective packaging material is always available in your requirements, taking into account the size of the sufficient quantities and within easy reach. That is why we workforce, parcel throughput, the available space, and offer our Working Comfort® module COMFORT.PROTECT. the desired packaging material. If necessary, Storopack The protective packaging is provided on demand and in will incorporate silo systems and/or conveyor belts that a space-saving way; to meet ergonomic requirements, feed the packaging material at the right ergonomic height this may be done via a conveyor belt, for instance, or at and distance. an available packing station. This avoids unnecessary

YOUR BENEFITS:

- •
- WITHIN REACH: THE PACKAGING MATERIAL IS AVAILABLE AT THE PACKING STATION ITSELF •
- RELIABLE: PROTECTIVE PACKAGING IS PRODUCED ON DEMAND
- GOOD FOR HEALTH: PACKAGING PROVIDED IN A HIGHLY ERGONOMIC POSITION

More about Storopack's flexible protective packaging solutions: www.storopack.us/products/flexible-protective-packaging

FLEXIBLE: CAN BE USED WITH PAPER CUSHIONING, AIR CUSHIONS, FOAM CUSHION PACKAGING, AND PACKAGING CHIPS

COMFORT.PACK -EVERYTHING WITHIN REACH AND IN THE RIGHT PLACE

Anyone seeking to pack efficiently requires optimized workstations. That is why we offer our Working Comfort® module COMFORT.PACK. The ergonomically designed packing stations offer everything needed for the packaging process in a compact space – from cartons, consumables, and tools to brackets for hardware such as scanners and monitors. But it doesn't end there. The packing stations can be easily combined with

other Storopack Working Comfort[®] modules, meaning, for example, that protective packaging can be made available at the packing station itself or that the preparation and further processing of the cartons can be optimized. If you subsequently decide to expand a packing station, this is no problem thanks to the system's modular design.

YOUR BENEFITS:

- COMPACT: BRINGS TOGETHER ALL STAGES OF YOUR PACKAGING PROCESS IN ONE PLACE
- GOOD FOR HEALTH: ALL MATERIALS IN ERGONOMIC REACH
- EFFICIENT: NO LONG WALKING DISTANCES
- MODULAR: PACKING STATIONS CAN BE EXPANDED AT ANY TIME, WITH ALL MODULES COMPATIBLE WITH EACH OTHER
- CUSTOMIZED: TAILOR-MADE SOLUTION THAT CAN EVEN BE • PRODUCED IN YOUR CORPORATE COLORS

CUSTOMIZABLE AND INDIVIDUAL:

The experts at Storopack customize every single packing station. As a result, you receive a solution that is precisely tailored to the needs of your packaging process; on request, it can even be made in your corporate colors and feature your logo.



COMFORT.CLOSE -ALL WRAPPED UP

Convenient and ergonomic closing comes courtesy of our COMFORT.CLOSE module. Thanks to mechanical assistance, this stage of the packaging process is now easier and more efficient than ever before. Following manual folding of the top flaps, the machine seals the parcel using

YOUR BENEFITS:

- LOW-EFFORT: MECHANICAL SEALING, EASILY OPERATED VIA A CONTROL DEVICE •
- TIME-SAVING: RAPID PROCESSING OF EACH BOX
- RELIABLE: BOX FLAPS FIRMLY AFFIXED USING WATER-ACTIVATED TAPE •
- VERSATILE: AUTOMATICALLY ADAPTS TO A WIDE RANGE OF SIZES •
- PRECISE: CONSISTENT AND RELIABLE SEALING OF SHIPPING CARTONS

GOOD TO KNOW: Water-activated tape is theftand lamper-proof and the recipient can dispose of it, together with the box itself, as waste paper.

wateractivated/self-adhesive tape and is easily operated by a control device, e.g., a foot switch. A practical feature is that the carton size is automatically detected. The result is precisely sealed shipping cartons with the flaps affixed securely in place.



Working Automation MODULES

Working Automation BOOSTS PERFORMANCE AND FREEDOM.

Do you want a packaging process with high parcel volume, optimum material flow, greater freedom in terms of labor allocation, and faster delivery times for your customers? It's all possible thanks to Working Automation solutions from Storopack. Our modular system offers the right solution for every requirement, from automation of individual steps of the process through to almost fully automated packaging. Storopack is the first stop for anyone looking to redefine efficiency in packaging logistics.

Discover the four Working Automation modules from Storopack for perfect optimization of your packaging process. They can also be tailored to your own unique requirements



AUTO.ERECT -READY TO FILL

Anyone looking to prepare goods and protective packaging material for the filling stage of the packaging process no longer has to go through the hassle of folding and erecting the carton by hand. With AUTO.ERECT, Storopack offers a far more efficient alternative:

automated carton erection and sealing of the carton base. The Storopack system handles this task reliably and can process up to four carton sizes in any random order a solution that offers maximum productivity on the final feet of the intralogistics process.

YOUR BENEFITS:

- EFFICIENT: AUTOMATED ERECTION OF THE CARTON AND SEALING OF THE CARTON BASE •
- FLEXIBLE: CAN PROCESS UP TO FOUR CARTON SIZES IN ANY RANDOM ORDER, WITHOUT THE NEED FOR RECONFIGURATION
- CUSTOMIZED: SEALS USING WATER-ACTIVATED TAPE, SELV-ADHESIVE TAPE, OR HOT-MELT ADHESIVE •
- MODULAR: OPTIONAL LABELLING OR INTEGRATION WITHIN YOUR INVENTORY MANAGEMENT SYSTEM





AUTO.PROTECT -AUTOMATIC RELIABLE PROTECTION

It is not always possible to eliminate voids within the with padding material, which holds the shipping goods carton, especially when dealing with a varied product in place and provides reliable protection. Our experts will range. As a result, goods move around during transit, advise you on the optimum protective packaging and adapt which may damage both the carton and its contents. With the module to your precise requirements and products. our Working Automation module AUTO.PROTECT, you can The result: automatic reliable protection for your shipping protect your products against these hazards. goods. AUTO.PROTECT detects voids and automatically fills them

YOUR BENEFITS:

- INDEPENDENT: VOIDS WITHIN THE CARTON ARE FILLED AUTOMATICALLY WITHOUT TYING UP PERSONNEL
- RELIABLE: PERFECT PRODUCT PROTECTION THANKS TO • SUITABLE PROTECTIVE PACKAGING
- CUSTOMIZED: IN TERMS OF THE PROTECTIVE PACKAGING • MATERIAL, FILLING METHOD, AND CARTON FORMATS







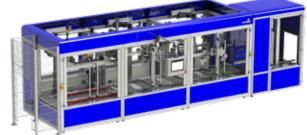
AUTO.MINIMIZE -LESS IS MORE

Our Working Automation module AUTO.MINIMIZE offers smaller parcels and less packaging material, thus enabling greener transport. The system measures the size and filling level of the box and cuts the edges to just the right height. The machine then folds and seals the

shipping carton using water-activated tape, self-adhesive tape, or hot-melt adhesive. Alternatively, the box can also be sealed with a separate lid. A practical feature is that AUTO.MINIMIZE can process boxes of different sizes in any random order.

YOUR BENEFITS:

- COST-SAVING: REDUCED SHIPPING COSTS THANKS TO COMPACT CARTONS THAT TAKE UP LESS SPACE •
- ECO-FRIENDLY MORE BOXES PER TRUCK, REDUCING CARBON EMISSIONS
- SIMPLE: NO NEED TO STORE AS MANY DIFFERENT CARTON FORMATS •
- CUSTOMER-FRIENDLY: COMPACT AND RESOURCE-SAVING SHIPMENTS MAKE A BETTER • IMPRESSION ON CUSTOMERS



STOROpa

PERFECT PROTECTIVE PACKAGING

AUTO.CLOSE -SECURELY SEALED IN SECONDS

The Storopack AUTO.CLOSE module speeds up your packaging process. The machine closes the top of the packed carton and reliably seals it using water-activated tape, self-adhesive tape, or hot-melt adhesive. Optionally, the base can also be sealed. As a result, parcels of different sizes can be processed in any random order, without the need for manual intervention. AUTO.CLOSE

YOUR BENEFITS:

- EFFICIENT: RAPID SEALING
- RELIABLE: BOX FLAPS FIRMLY AFFIXED USING WATER-ACTIVATED/SELF-ADHESIVE TAPE
- ALL-AROUND PROTECTION: SEALS THE BASE AND/OR TOP OF THE CARTON •
- OPTIONAL PULL STRIPS)



also lets you choose between different sealing types: U-shaped for standard parcels (with optional pull strip), C-shaped for extremely flat cartons, or T-shaped for the optimum sealing of heavy cases. It should also be pointed out that water-activated tape is theft- and tamper-proof and that the recipient can dispose of it, together with the box itself, as waste paper.

FLEXIBLE: SIMULTANEOUS PROCESSING OF DIFFERENT CARTON FORMATS, FROM ULTRA SMALL TO ULTRA LARGE CUSTOMIZED: IN TERMS OF THE CHOICE OF SEAL AND ITS POSITIONING (U-, C-, OR T-SHAPED SEALING, WITH

To develop your solution, we draw on the Working Comfort[®] and Working Automation portfolios:

YOUR BENEFITS:

SICK DAYS

•

Working Comfort®

CONVENIENT: A PACKAGING PROCESS THAT IS ERGONOMIC FROM START TO FINISH

MOTIVATIONAL: STAT-OF-THE-ART WORKSTATIONS BOOST EMPLOYEE SATISFACTION GOOD FOR HEALTH: NON-TIRING WORKFLOWS HELP TO REDUCE THE NUMBER OF

EFFICIENT: OPTIMIZED WORKFLOWS TO ENHANCE PRODUCTIVITY

Working Automation

YOUR BENEFITS:

- PRODUCTIVE: HIGH PACKING THROUGHPUT
- COST-EFFECTIVE: REDUCED OPERATING COSTS
- •







PERFECT PROTECTIVE PACKAGING





If you would like to obtain additional information or speak to us directly, please feel free to get in touch with us. At Storopack we are happy to help.

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